



机器人学

人工智能学院 杨智勇 二零二一年八月二十日



第三章 机器人的运动学

- □ 3.1 导读
- □ 3.2 杆件上建立坐标系
- □ 3.3 DH参数 (改进版)
- **3.4 杆的变换**
- □ 3.5 关节空间、工作空间
- □ 3.6 DH参数 (标准版)



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$$a = \frac{d^2}{dt^2}x \qquad vdv = ads$$



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- 。速度/角速度
- 。加速度/角加速度

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$$T_1 + V_1 + U_{1-2}' = T_2 + V_2$$



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 - Newton's 2nd Law
 - Work & energy
 - Impulse & momentum

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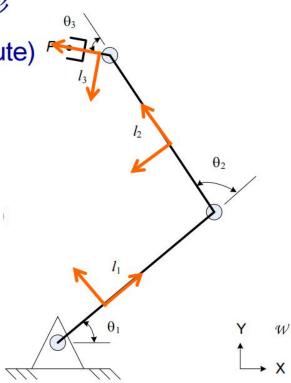
$$\int \sum F \, dt = G_2 - G_1$$



□ 機械手臂

◆ 多個桿件(link)相串連,具有複雜的幾何外形

◆ 桿件間可相對 移動(prismatic)或轉動(revolute) → 由致動器驅動來達成



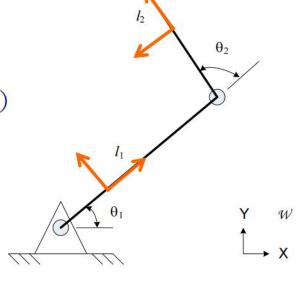


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□ 對應關係

- ◆ 需求:手臂末端點狀態 (位置WP、速度...)
- ◆ 達成方式:驅動各致動器 $^{W}P = f(\theta_1, \theta_2, ..., \theta_n)$





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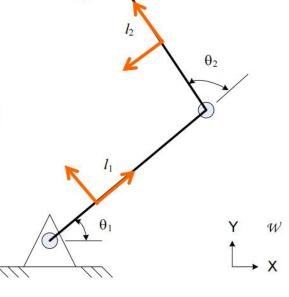
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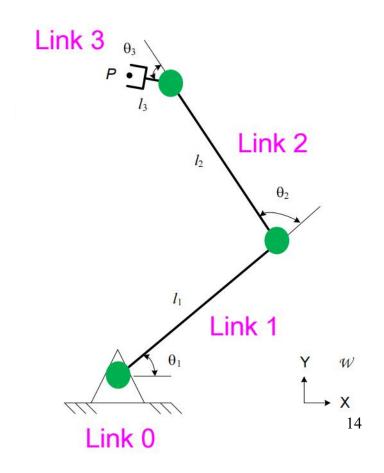
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- ◆ 找出桿件間的相對幾何狀態
- ◆ 在各桿件上建立frame,以frame狀態來代表桿件狀態



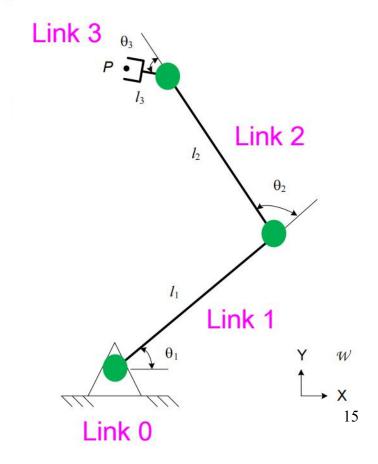






Joint

- ◆ 每個revolute或prismatic的joint具有 1 DOF
- ◆ 每個joint對 某特定axis 進行rotation或translation



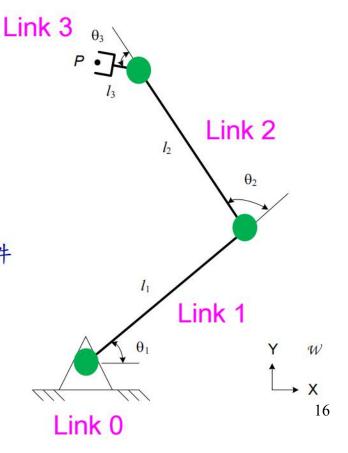


Joint

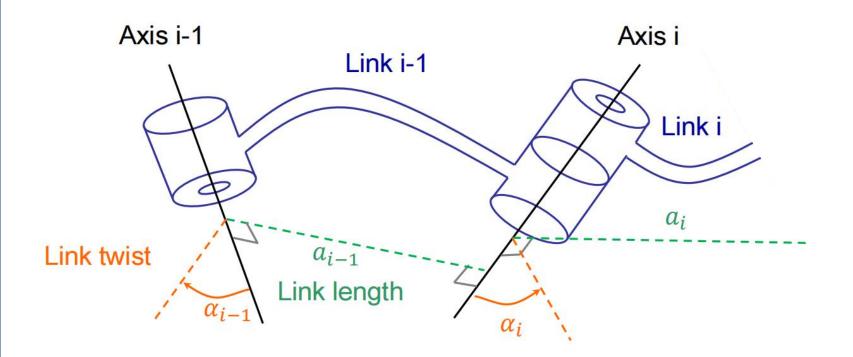
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Link

- ◆ 連接joints的桿件,為剛體(rigid body)
- ◆ 編號方式
 - 。Link 0: 地桿,不動的桿件
 - 。 Link 1: 和Link O相連,第一個可動的桿件
 - 。Link 2: 第二個可動的桿件
 - 。依序下去...



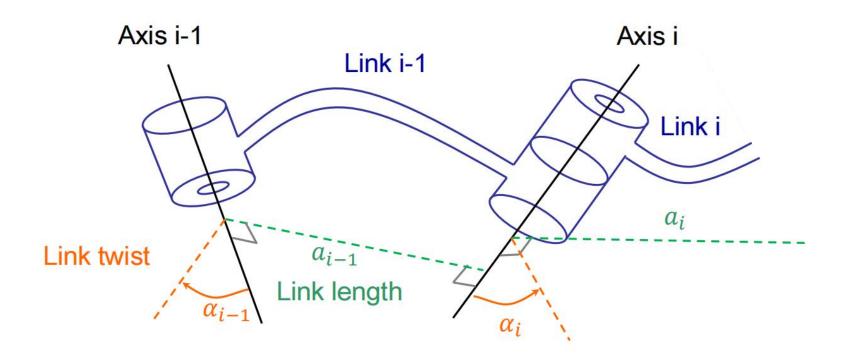






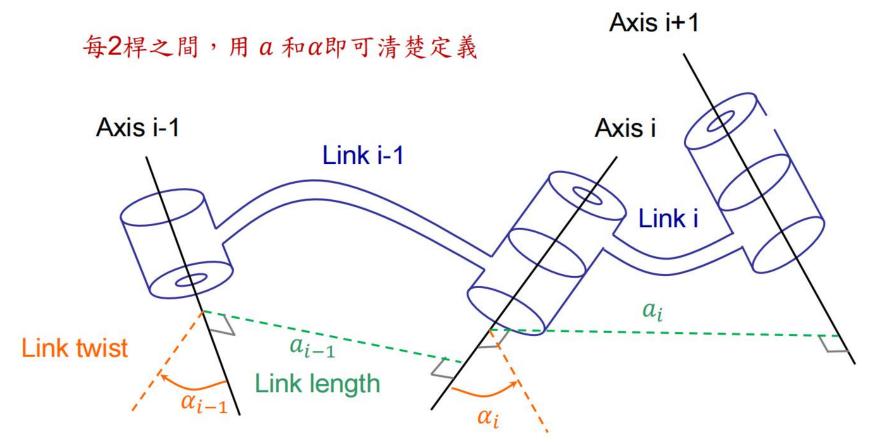
□ 對空間中2個任意方向的axes,兩axes之間具有一線段和此 2個axes都相互垂直

每2桿之間,用α和α即可清楚定義



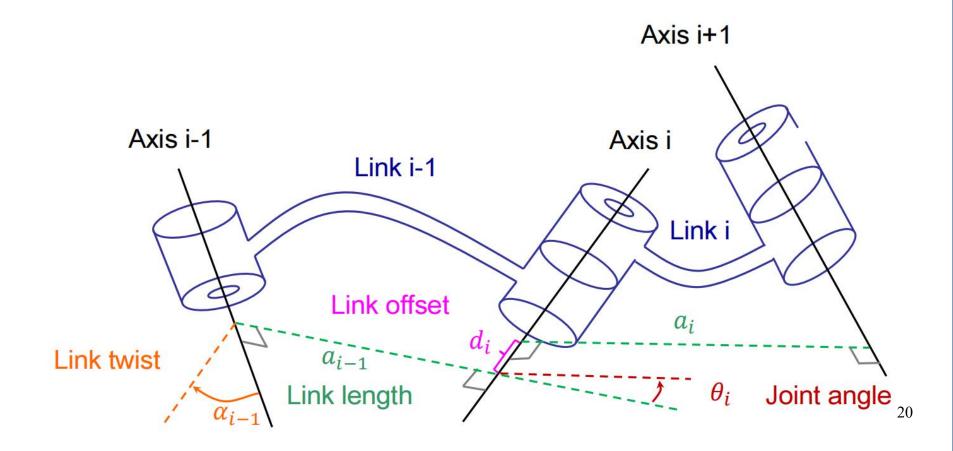


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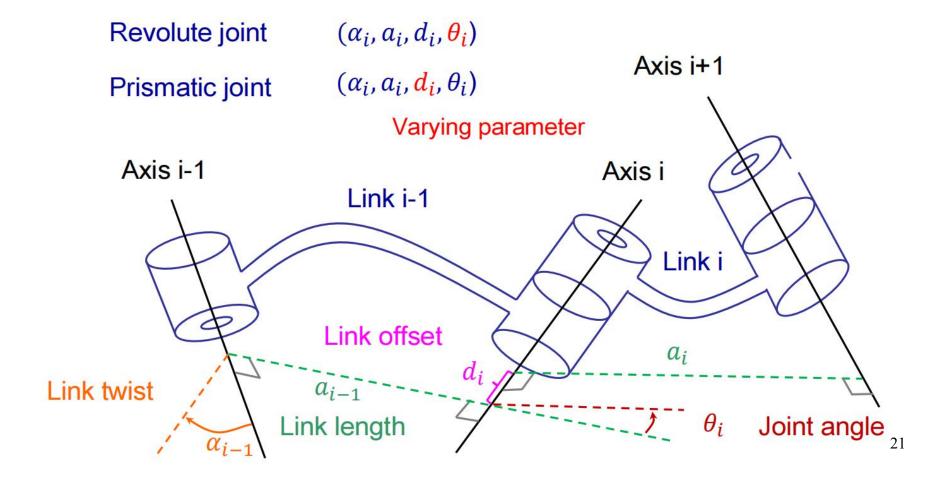


 \Box 但若要多桿串連,則另需要兩個參數 (d_i, θ_i) ,來描述相鄰線段 a_{i-1} 和 a_i 間的相對幾何關係





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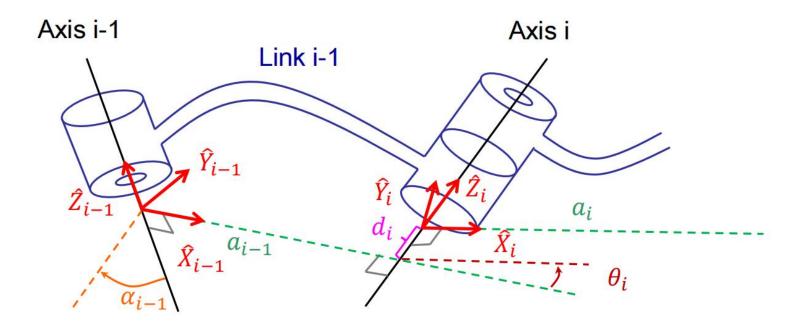


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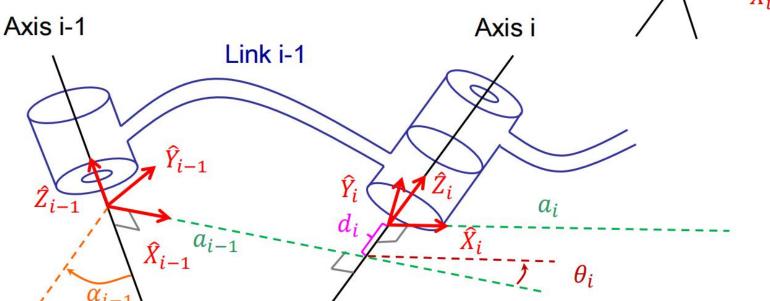
- \Box \hat{Z}_i 轉動或移動axis的方向
- □ \hat{X}_i 沿著 a_i 方向(if $a_i \neq 0$)





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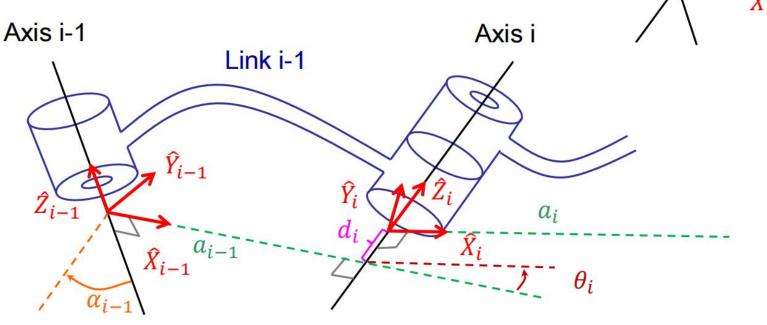
和
$$\hat{Z}_i$$
和 \hat{Z}_{i+1} 兩者垂直 (if $a_i = 0$)



 \hat{Z}_{i+1}



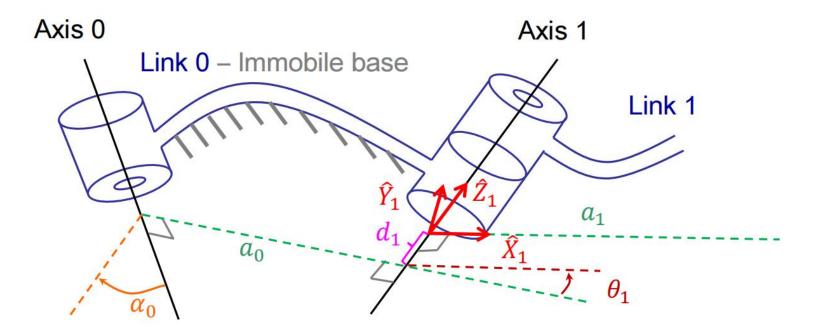
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 \hat{Z}_{i+1}



□ 地桿 link (0)





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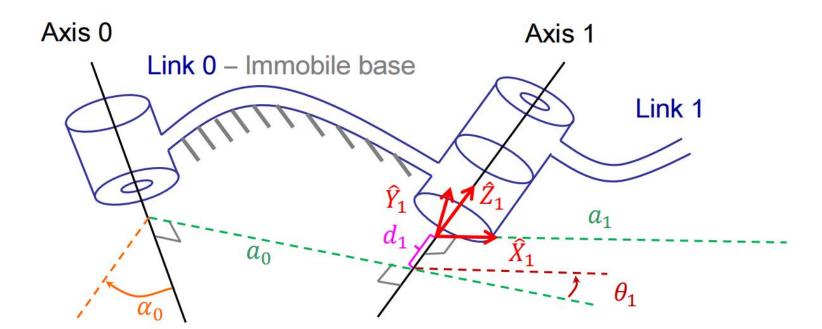
Frame {0} coincides with frame {1}

$$a_0 = 0$$
 $\alpha_0 = 0$

Revolute joint

 θ_1 arbitrary

$$d_1 = 0$$





□ 地桿 link (0)

Frame {0} coincides with frame {1}

 $a_0 = 0$ $\alpha_0 = 0$

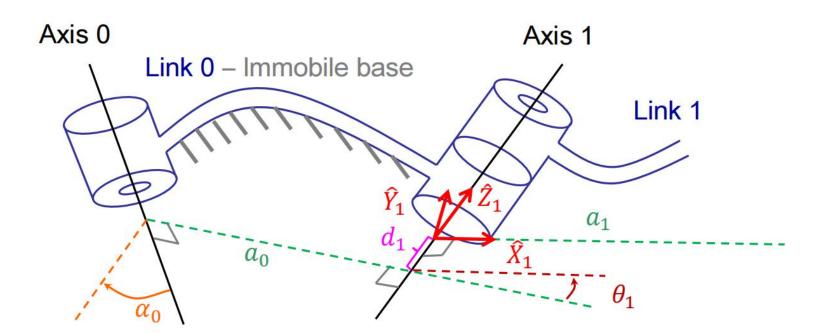
Revolute joint

 θ_1 arbitrary $d_1 = 0$

Prismatic joint

 d_1 arbitrary

 $\theta_1 = 0$

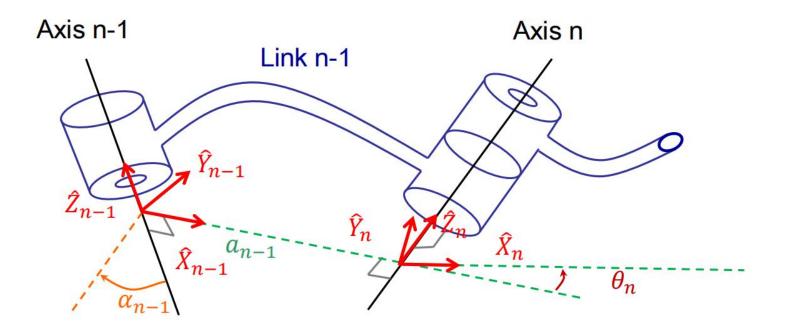




□ Last link (n)

取和
$$\hat{X}_{n-1}$$
 同方向

$$a_n = 0$$
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□ Last link (n)

取和 \hat{X}_{n-1} 同方向

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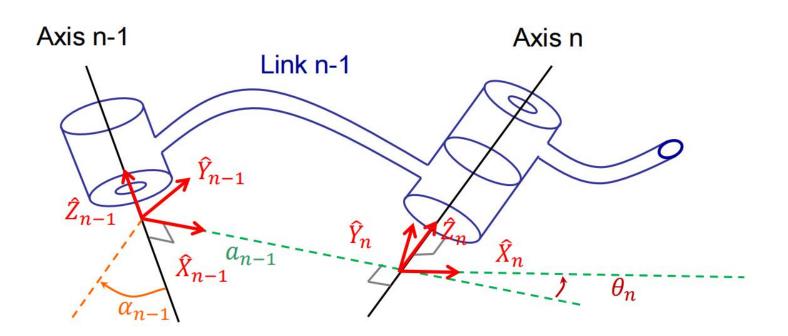
Revolute joint

 θ_n variable $d_n = 0$

Prismatic joint

 d_n variable

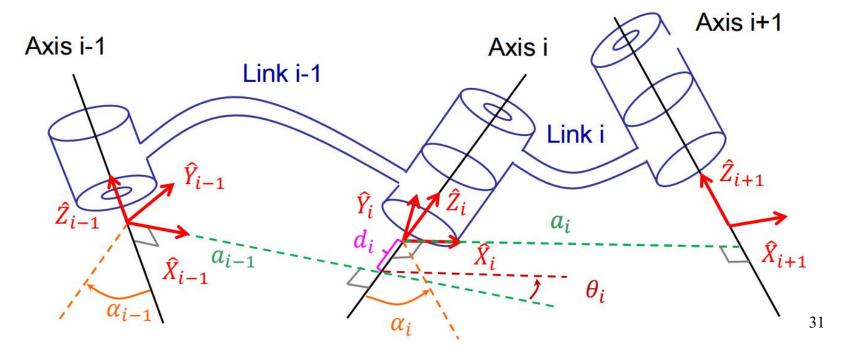
 $\theta_n = 0$





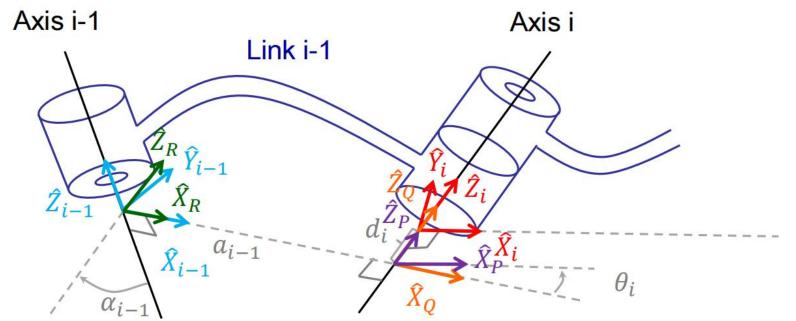
DH参数 (Craig版本)

- α_{i-1} : 以 \hat{X}_{i-1} 方向看, \hat{Z}_{i-1} 和 \hat{Z}_i 間的夾角
- $\Box a_{i-1}$: 沿著 \hat{X}_{i-1} 方向, \hat{Z}_{i-1} 和 \hat{Z}_i 間的距離 $(a_i > 0)$
- $\Box \theta_i$: 以 \hat{Z}_i 方向看, \hat{X}_{i-1} 和 \hat{X}_i 間的夾角
- d_i : 沿著 \hat{Z}_i 方向, \hat{X}_{i-1} 和 \hat{X}_i 間的距離



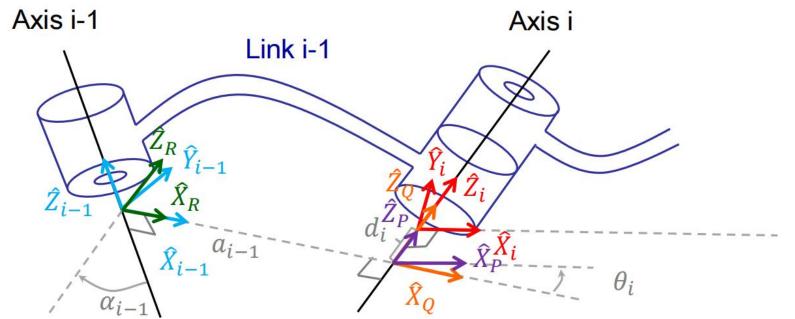


$$^{i-1}P = ^{i-1}_{i}T^{i}P$$





$$i^{-1}P = {}^{i-1}_i T^i P$$
$$i^{-1}P = {}^{i-1}_R T^R_Q T^Q_P T^i_i T^i P$$





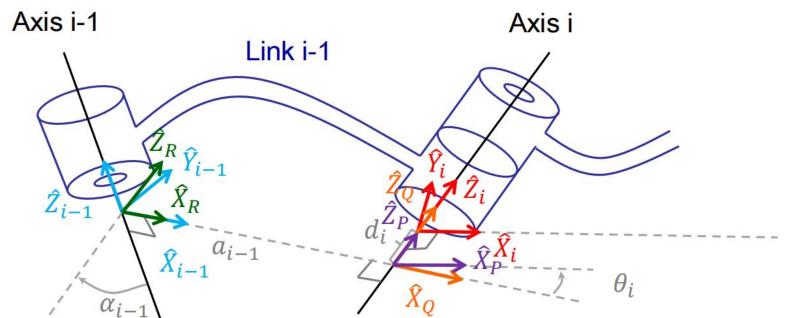
$$i^{-1}P = {}^{i-1}_{i}T^{i}P$$

$$i^{-1}P = {}^{i-1}_{R}T_{Q}^{R}T_{P}^{Q}T^{P}_{i}T^{i}P$$

$${}^{i-1}P = {}^{i-1}_{R}T_{Q}^{R}T_{P}^{Q}T^{P}_{i}T^{i}$$

$${}^{i-1}_{i}T = {}^{i-1}_{R}T_{Q}^{R}T_{P}^{Q}T^{P}_{i}T$$

$$= T_{\hat{X}_{i-1}}(\alpha_{i-1})T_{\hat{X}_{R}}(a_{i-1})T_{\hat{Z}_{Q}}(\theta_{i})T_{\hat{Z}_{P}}(d_{i})$$





Thus

$$\begin{split} & ^{i-1}_{i}T = T_{\hat{X}_{i-1}}(\alpha_{i-1})T_{\hat{X}_{R}}(\alpha_{i-1})T_{\hat{Z}_{Q}}(\theta_{i})T_{\hat{Z}_{P}}(d_{i}) \\ & = \begin{bmatrix} c\theta_{i} & -s\theta_{i} & 0 & \alpha_{i-1} \\ s\theta_{i}c\alpha_{i-1} & c\theta_{i}c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1}d_{i} \\ s\theta_{i}s\alpha_{i-1} & c\theta_{i}s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1}d_{i} \\ 0 & 0 & 0 & 1 \end{bmatrix} \end{split}$$



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□ 連續link transformations

$$_{n}^{0}T = _{1}^{0}T_{2}^{1}T_{3}^{2}T \dots _{n-1}^{n-2}T_{n}^{n-1}T$$



杆件的变换

Thus

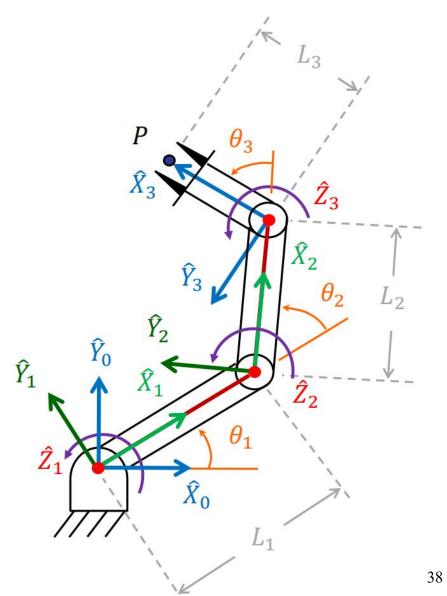
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$$_{n}^{0}T = _{1}^{0}T_{2}^{1}T_{3}^{2}T \dots _{n-1}^{n-2}T_{n}^{n-1}T$$

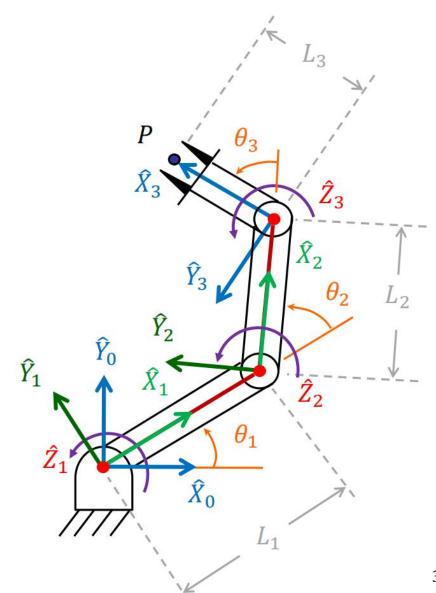
Frame {n} 相對於 Frame {0} 的空間幾何關係具清楚且量化之定義在Frame {n} 下表達的向量可轉回 Frame {0} 下來表達





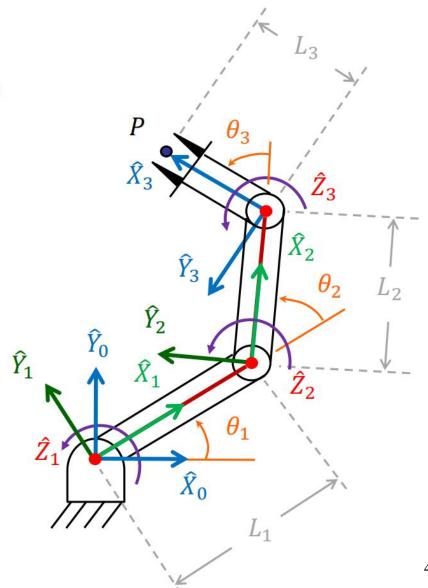


Joint axes



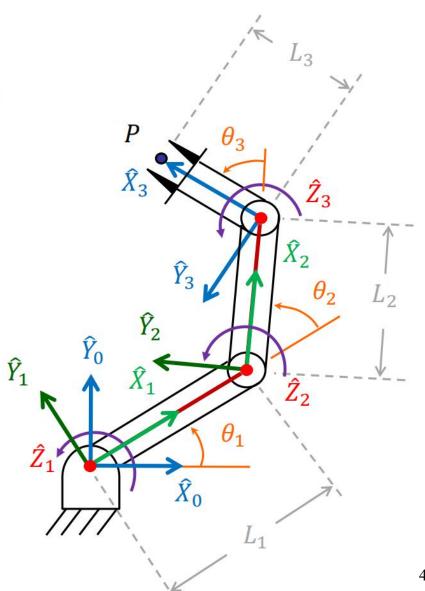


- Joint axes
- Common perpendiculars



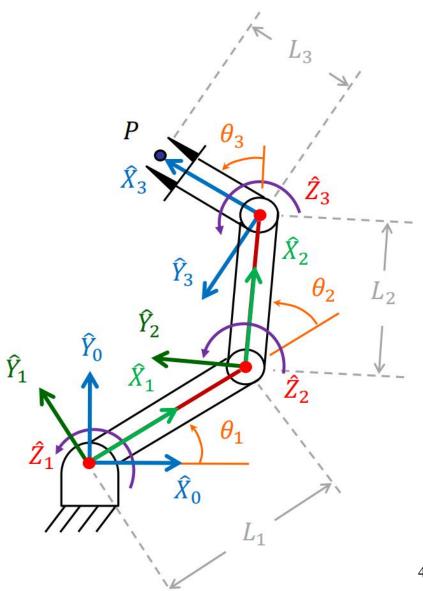


- Joint axes
- Common perpendiculars
- \Box \hat{Z}_i



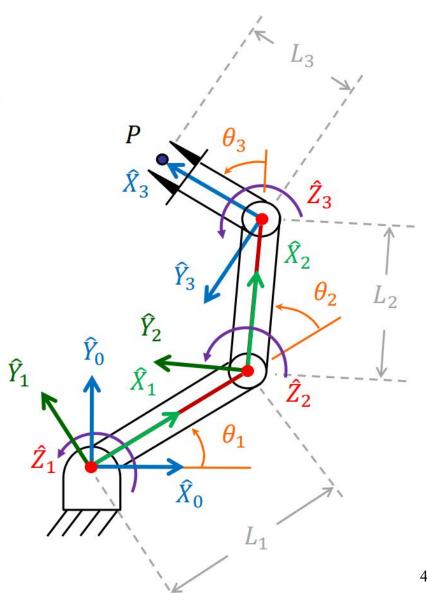


- Joint axes
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- \square \hat{X}_i





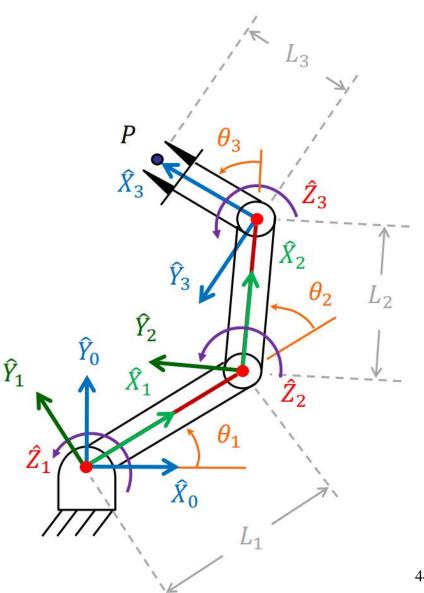
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- Joint axes
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- \Box \hat{Z}_i

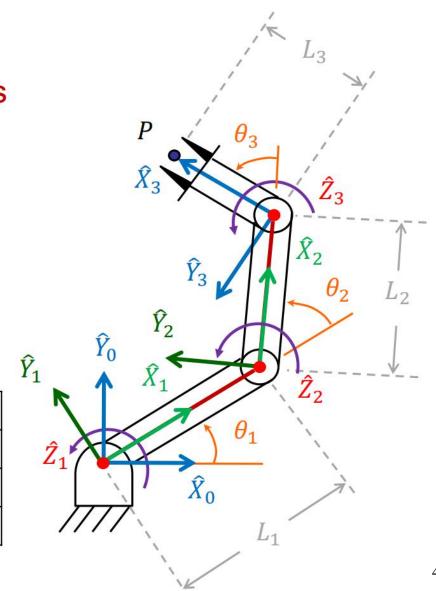
- \Box Frames $\{0\}$ and $\{n\}$





- Joint axes
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- \Box \hat{Z}_i
- \square \hat{X}_i
- $\Box \hat{Y}_i$
- \Box Frames $\{0\}$ and $\{n\}$

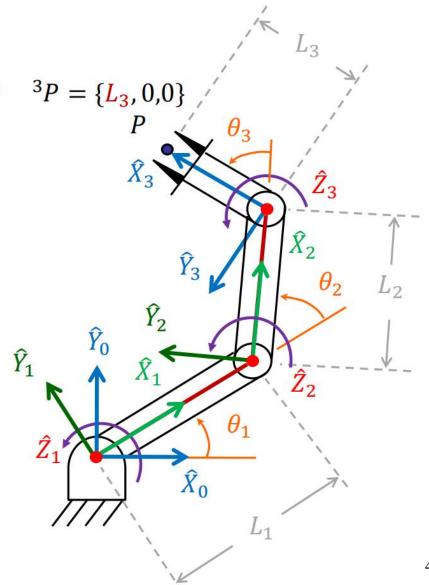
i	α_{i-1}	a_{i-1}	d_i	θ_i
1	0	0	0	$ heta_1$
2	0	L_1	0	θ_2
3	0	L_2	0	θ_3



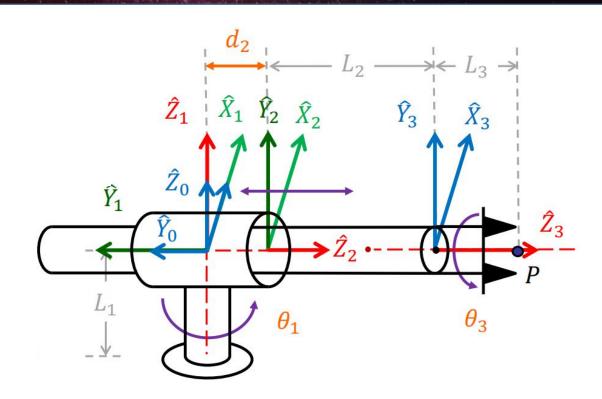


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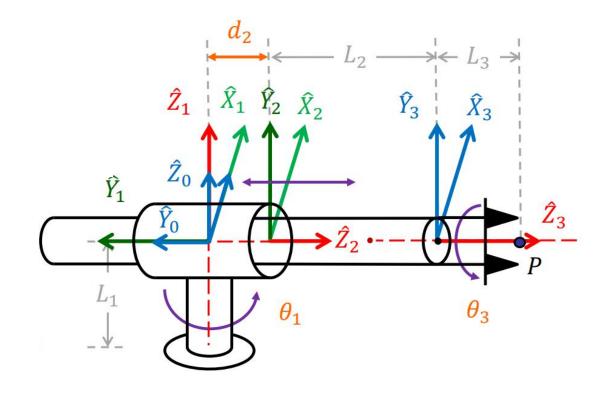




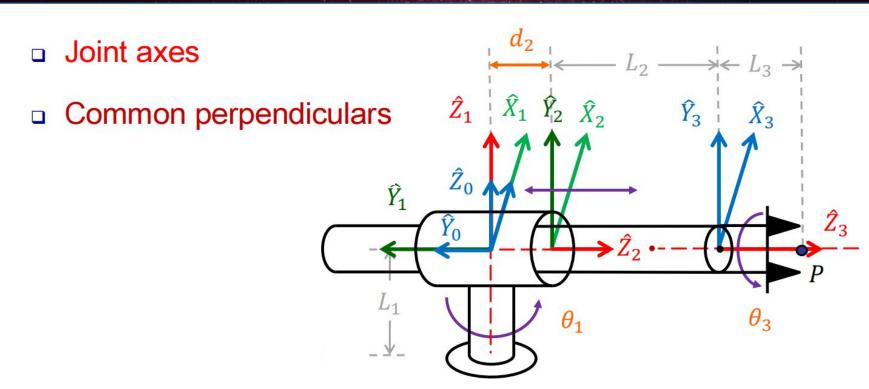




Joint axes

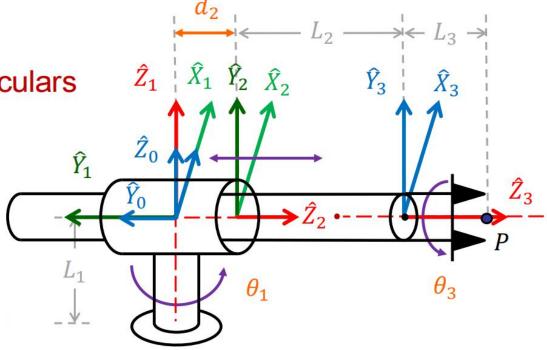






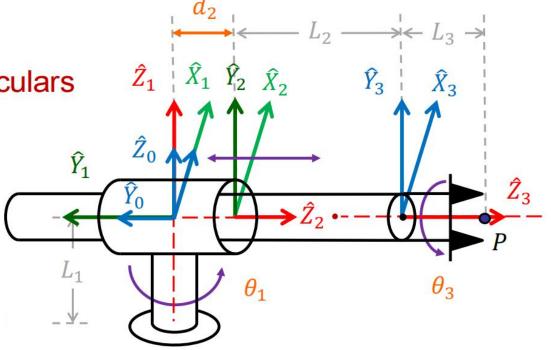


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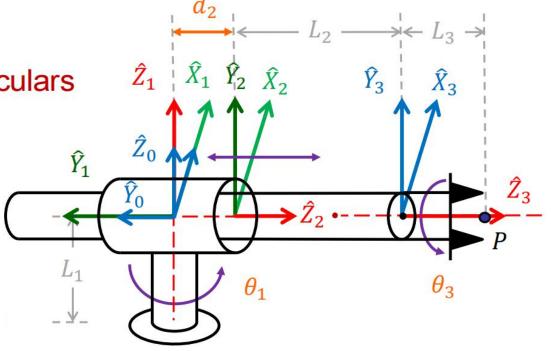


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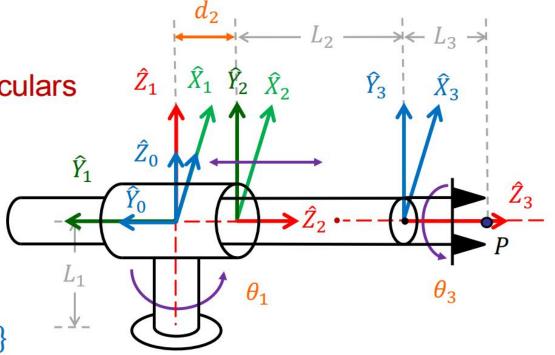


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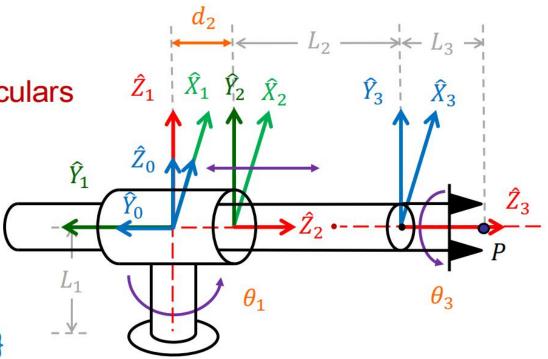
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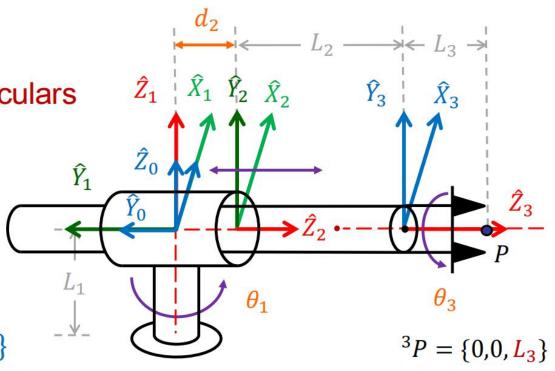
i	α_{i-1}	a_{i-1}	d_i	θ_i
1	0	0	0	$ heta_1$
2	90°	0	d_2	0
3	0	0	L_2	θ_3





- Joint axes
- Common perpendiculars
- \Box \hat{Z}_i
- $\Box \hat{X}_i$
- \Box \hat{Y}_i
- \Box Frames $\{0\}$ and $\{n\}$

i	α_{i-1}	a_{i-1}	d_i	θ_i
1	0	0	0	$ heta_1$
2	90°	0	d_2	0
3	0	0	L_2	θ_3

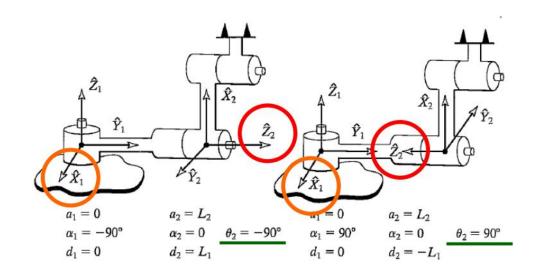


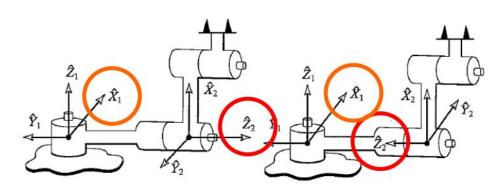


□ 當 $a_1 = 0$

 \hat{Z}_1 和 \hat{Z}_2 相交

◆ Ź2兩個選擇





$$a_1 = 0$$

$$\alpha_1 = 90^{\circ}$$

$$d_1 = 0$$

$$a_2 = L_2$$
 $\alpha_2 = 0$ $\theta_2 =$

 $d_2 = L_1$

$$a_1 = 0$$

$$\alpha_1 = -90^{\circ}$$

 $d_1 = 0$

$$a_2 = L_2$$
 $\alpha_2 = 0$
 $d_2 = -L_1$
 $\theta_2 = -90^\circ$

John J. Craig, "Introduction to Robotics," 3rd ed., Pearson Prentice Hall, 2005, pp. 74

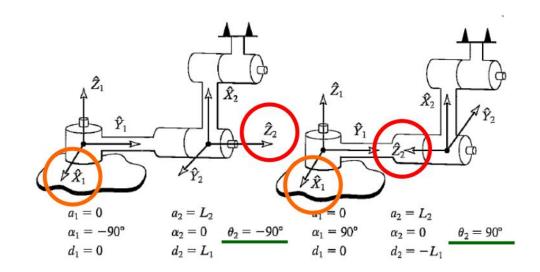


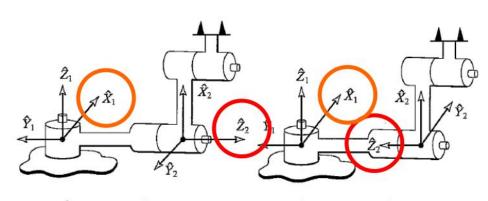
□ 當 $a_1 = 0$

 \hat{Z}_1 和 \hat{Z}_2 相交

◆ Ź2兩個選擇

◆ X1兩個選擇





$$a_1 = 0$$
 $a_2 = L_2$
 $\alpha_1 = 90^{\circ}$ $\alpha_2 = 0$
 $d_1 = 0$ $d_2 = L_1$

$$\theta_2 = 90^{\circ}$$

$$a_1 = 0$$

$$\alpha_1 = -90^{\circ}$$

 $d_1 = 0$

$$a_2 = L_2$$

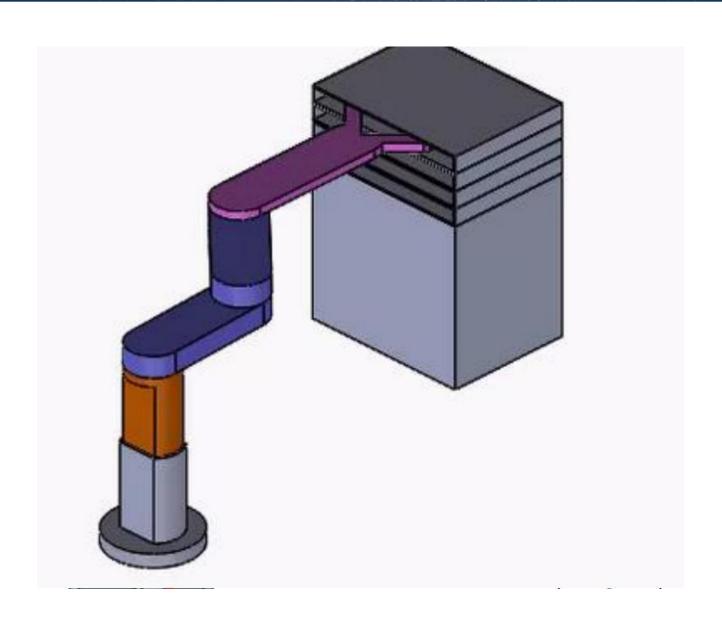
$$\alpha_2 = 0$$

$$d_2 = -L_1$$

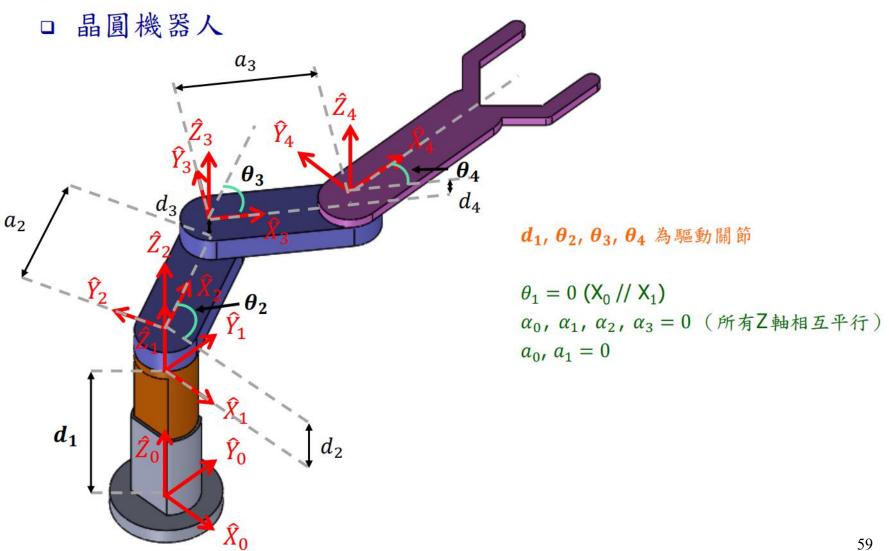
$$\theta_2 = 0$$

John J. Craig, "Introduction to Robotics," 3rd ed., Pearson Prentice Hall, 2005, pp. 74

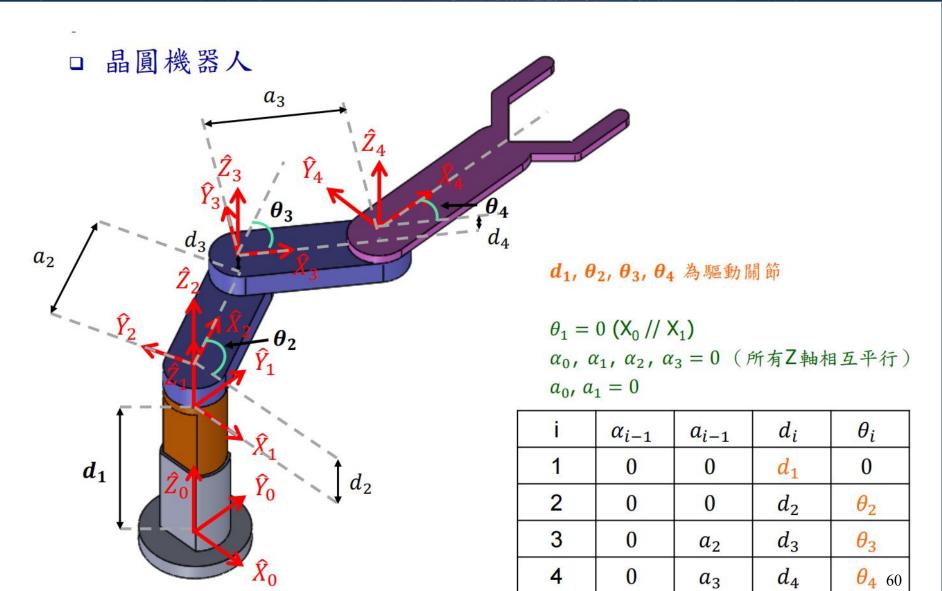




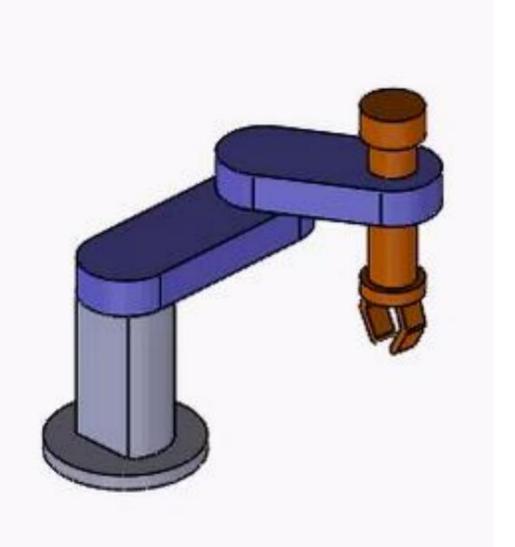






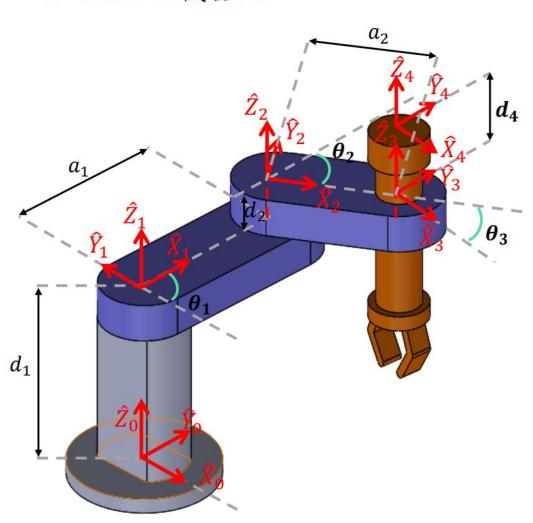






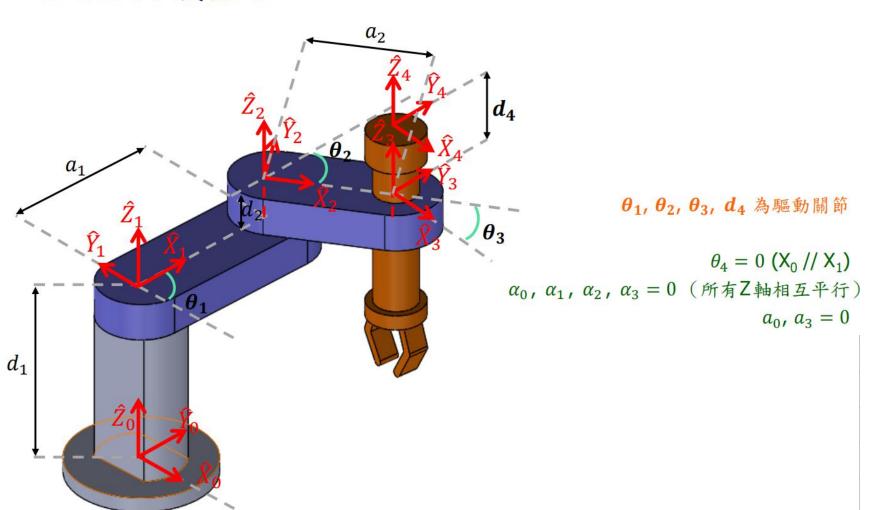


□ SCARA機器人



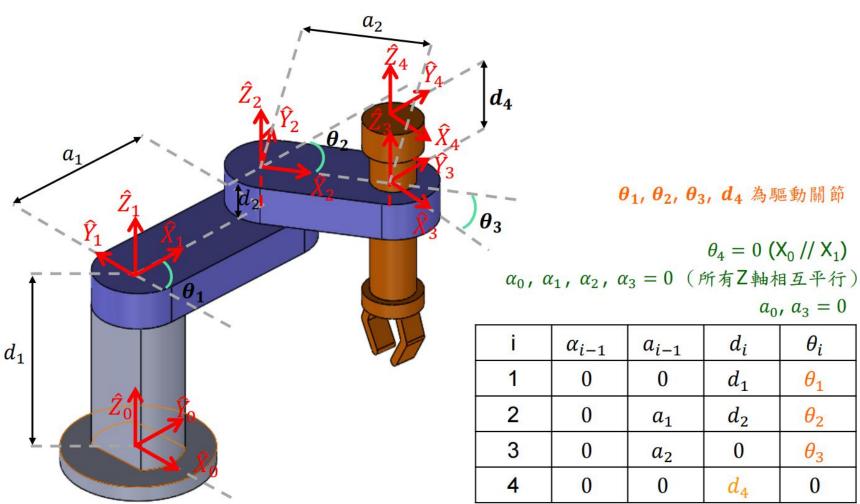


□ SCARA機器人





□ SCARA機器人





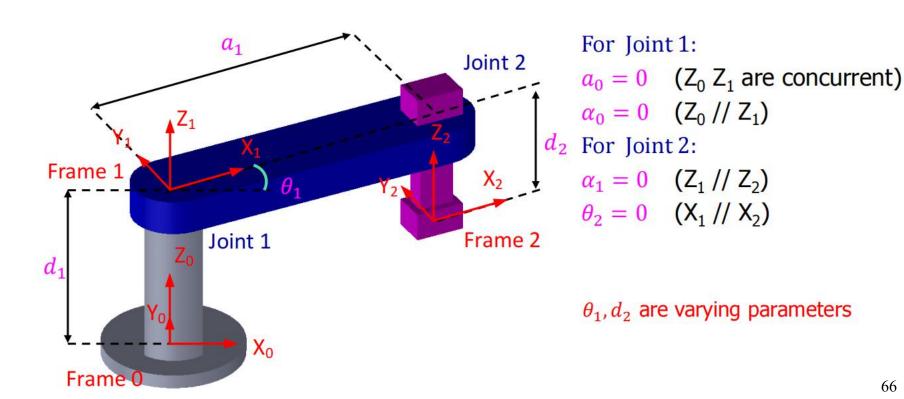
□ In-video Quiz:下方手臂由一個revolute joint和一個 prismatic joint組成,在所有的DH參數 $(a_{i-1} \alpha_{i-1} d_i \theta_i)$ 中,哪兩個參數為驅動關節?



- (A) α_1, α_2
- (B) α_1, d_2
- (C) θ_1 , a_2
- (D) θ_1 , d_2

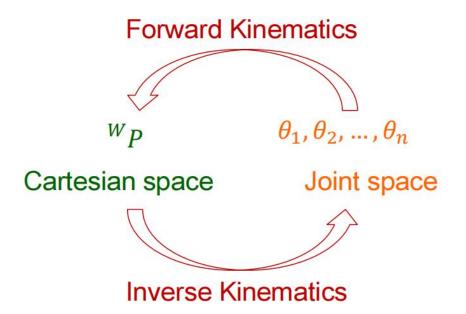


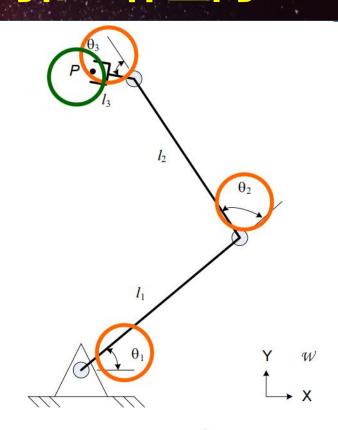
In-video Quiz:下方手臂由一個revolute joint和一個 prismatic joint組成,在所有的DH參數 $(a_{i-1} \alpha_{i-1} d_i \theta_i)$ 中, 哪兩個參數為驅動關節?





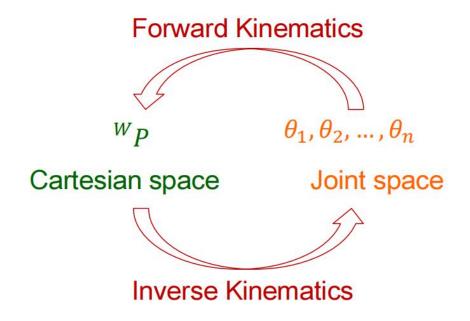
□ Joint space ⇔ Cartesian space





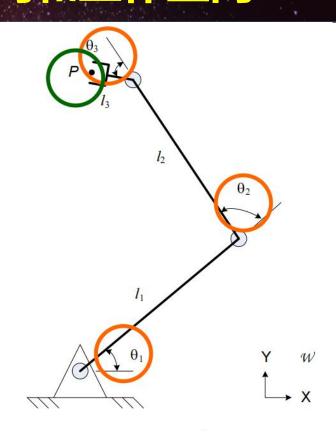


□ Joint space ⇔ Cartesian space



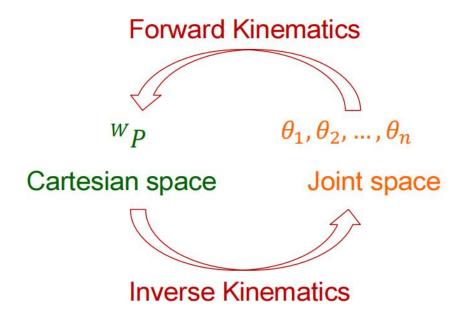


◆ 由連結致動器和joint的機構決定

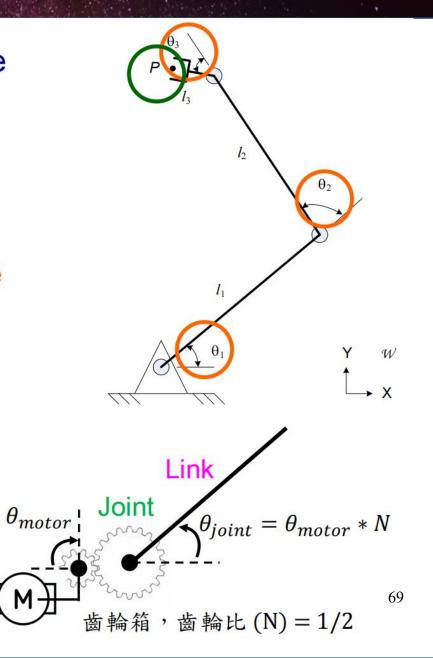




□ Joint space ⇔ Cartesian space



- □ Actuator space ⇔ joint space
 - ◆ 由連結致動器和joint的機構決定





Example: A leg-wheel transformable robot



平地上

快速、平穩、省能



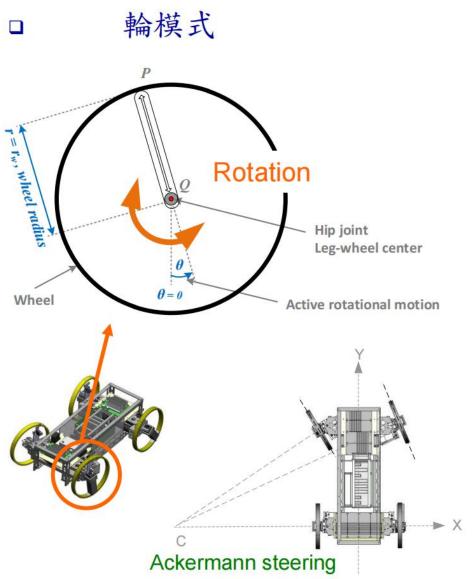


腳模式

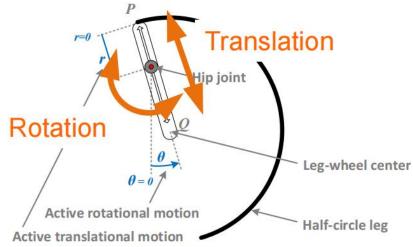
崎嶇地

越障、動態





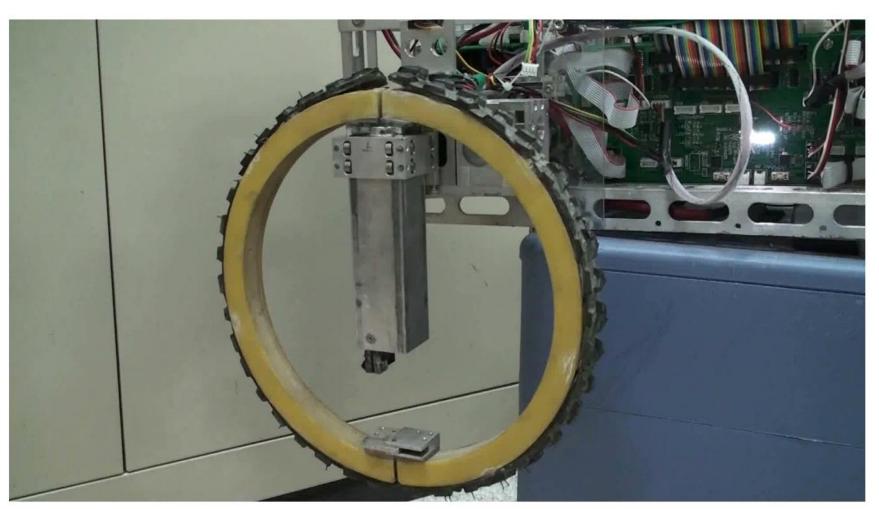
腳模式







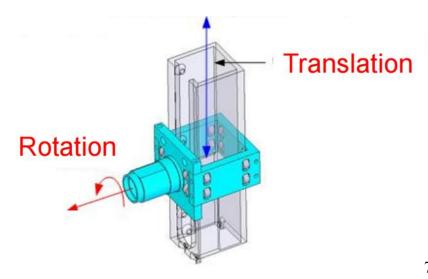
Leg-wheel motion





驱动空间、关节空间和工作空间

- Kinematic mapping
 - Input: Motor speeds φ₁ φ₂
 - Output: Leg-wheel motion in polar coordinate

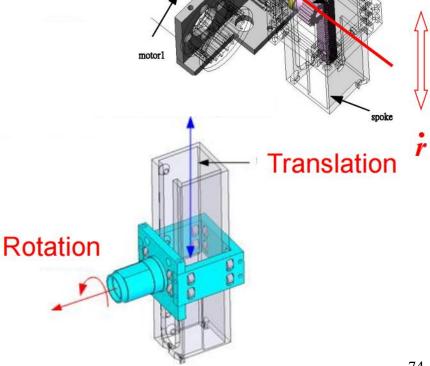




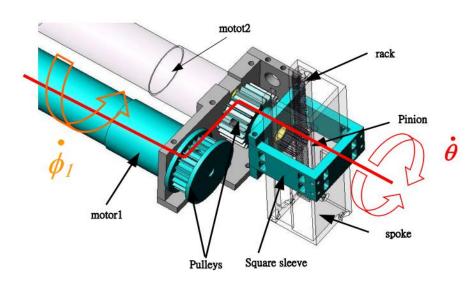
驱动空间、关节空间和工作空间

Kinematic mapping

- Input: Motor speeds ϕ_1 ϕ_2
- Output: Leg-wheel motion $\dot{\theta}$ \dot{r} in polar coordinate



motot2





驱动空间、关节空间和工作空间

Kinematic mapping

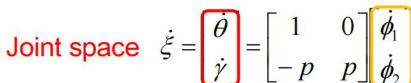
Input: Motor speeds φ₁ φ₂

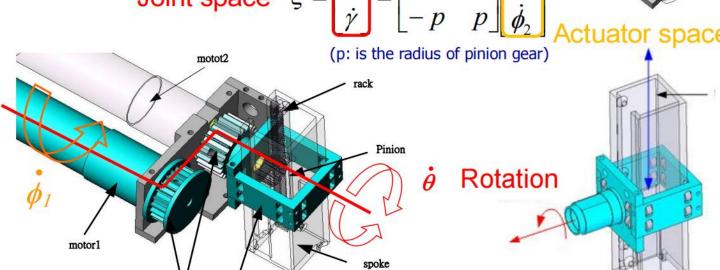
Square sleeve

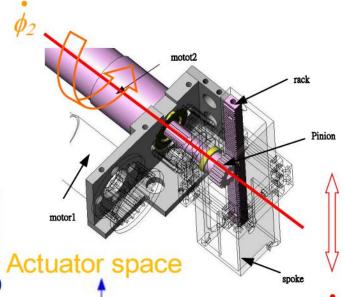
Pulleys

Output: Leg-wheel motion $\dot{\theta}$ \dot{r}

in polar coordinate





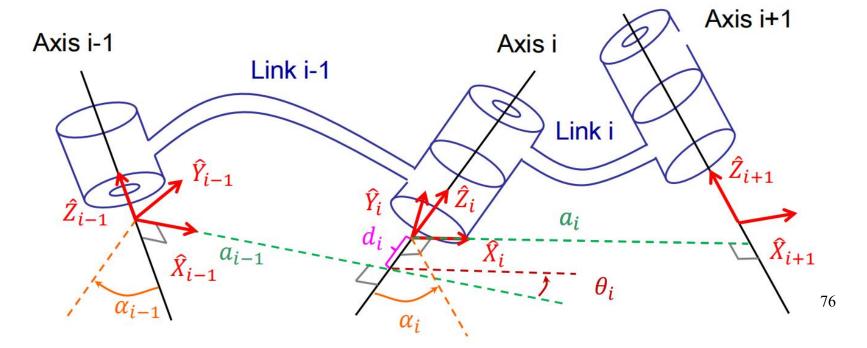


Translation



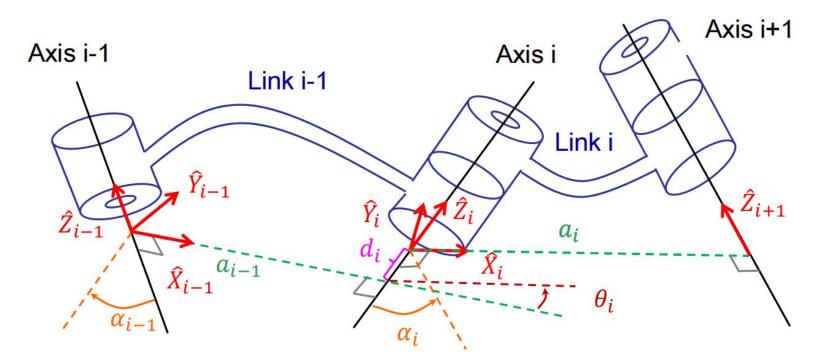
DH参数表小结(Craig版本)

- α_{i-1} : 以 \hat{X}_{i-1} 方向看, \hat{Z}_{i-1} 和 \hat{Z}_i 間的夾角
- \square a_{i-1} : 沿著 \hat{X}_{i-1} 方向, \hat{Z}_{i-1} 和 \hat{Z}_i 間的距離 $(a_i > 0)$
- θ_i : 以 \hat{Z}_i 方向看, \hat{X}_{i-1} 和 \hat{X}_i 間的夾角
- d_i : 沿著 \hat{Z}_i 方向, \hat{X}_{i-1} 和 \hat{X}_i 間的距離





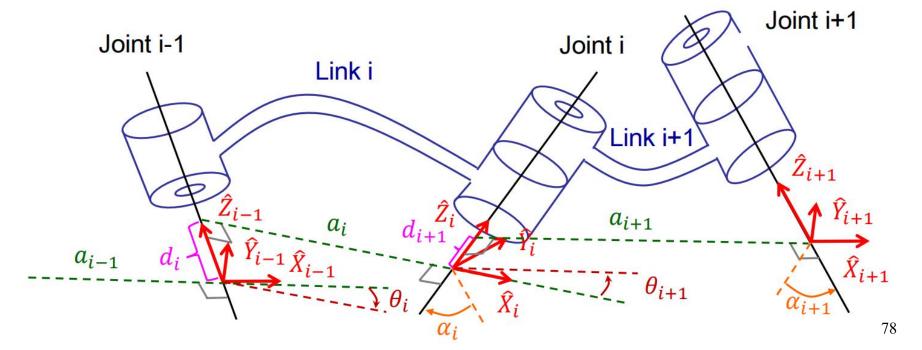
DH参数表小结(Craig版本)





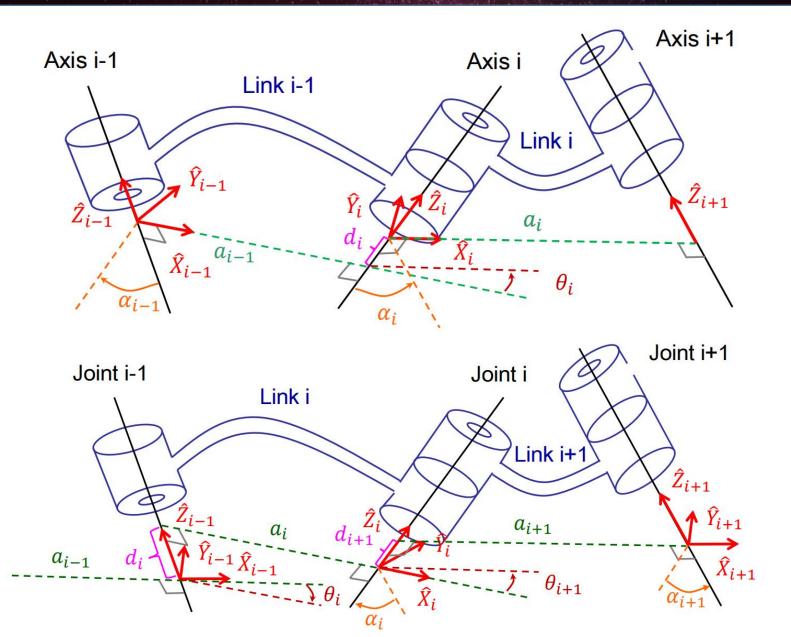
DH参数表(标准版)

- d_i : 沿著 \hat{Z}_{i-1} 方向, \hat{X}_{i-1} 和 \hat{X}_i 間的距離
- a_i : 沿著 \hat{X}_i 方向, \hat{Z}_{i-1} 和 \hat{Z}_i 間的距離 $(a_i > 0)$
- α_i : 以 \hat{X}_i 方向看, \hat{Z}_{i-1} 和 \hat{Z}_i 間的夾角



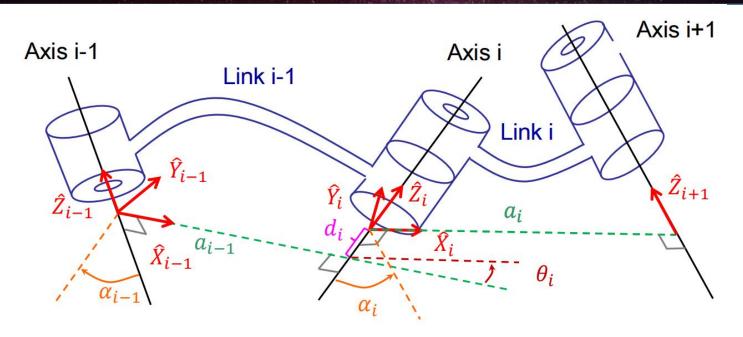


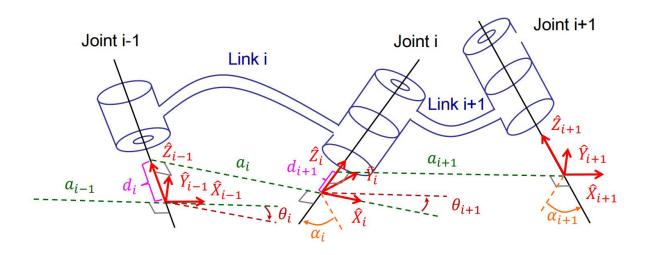
DH参数表(标准版)





DH参数表(标准版)

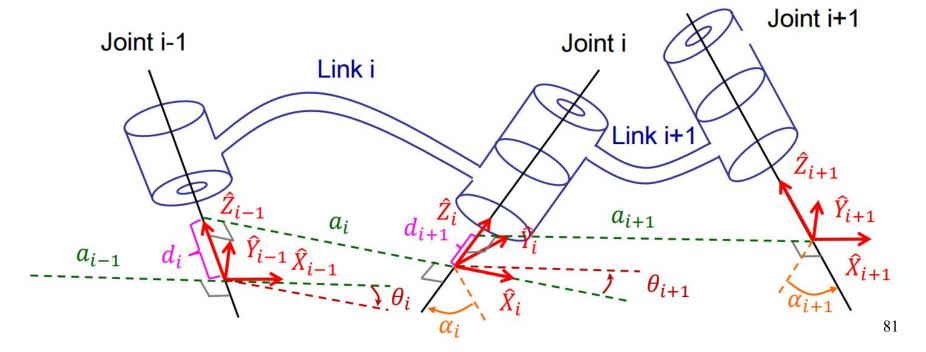






DH参数表小结(标准版)

- \Box θ_i : 以 \hat{Z}_{i-1} 方向看, \hat{X}_{i-1} 和 \hat{X}_i 間的夾角
- d_i : 沿著 \hat{Z}_{i-1} 方向, \hat{X}_{i-1} 和 \hat{X}_i 間的距離
- a_i : 沿著 \hat{X}_i 方向, \hat{Z}_{i-1} 和 \hat{Z}_i 間的距離 $(a_i > 0)$
- α_i : 以 \hat{X}_i 方向看, \hat{Z}_{i-1} 和 \hat{Z}_i 間的夾角



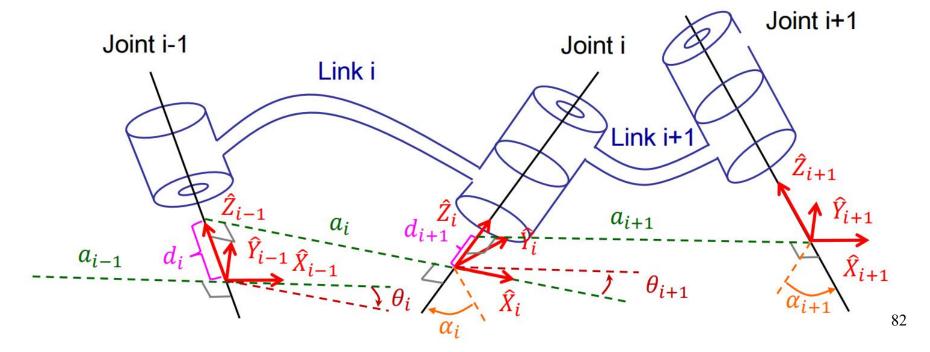


DH参数表小结(标准版)

$$i^{-1}_{i}T = {}^{i-1}_{R}T_{Q}^{R}T_{P}^{Q}T_{i}^{P}T$$

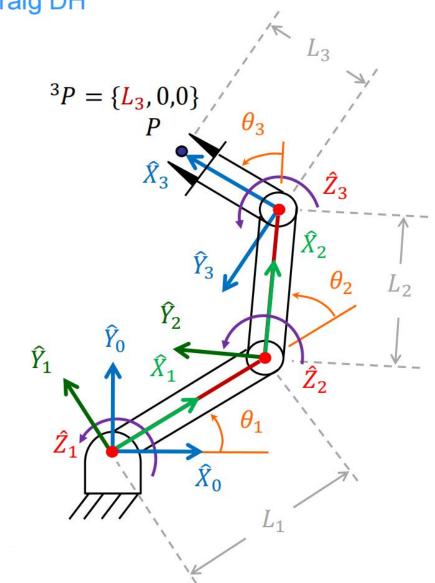
$$= T_{\hat{Z}_{i-1}}(\theta_{i})T_{\hat{Z}_{R}}(d_{i})T_{\hat{X}_{Q}}(a_{i})T_{\hat{X}_{P}}(\alpha_{i})$$

$$= \begin{bmatrix} c\theta_i & -s\theta_i c\alpha_i & s\theta_i s\alpha_i & a_i c\theta_i \\ s\theta_i & c\theta_i c\alpha_i & -c\theta_i s\alpha_i & a_i s\theta_i \\ 0 & s\alpha_i & c\alpha_i & d_i \\ 0 & 0 & 1 \end{bmatrix}$$



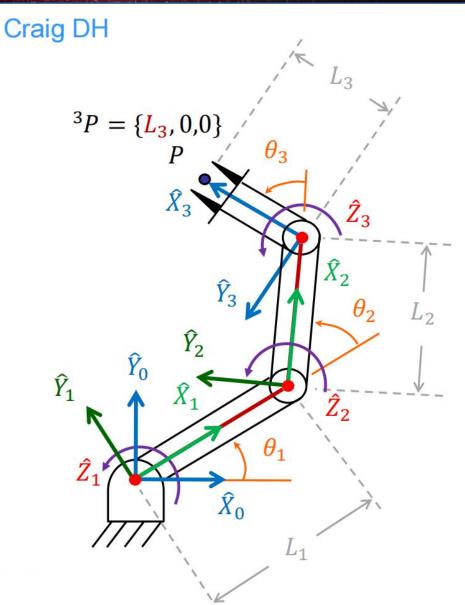


Craig DH





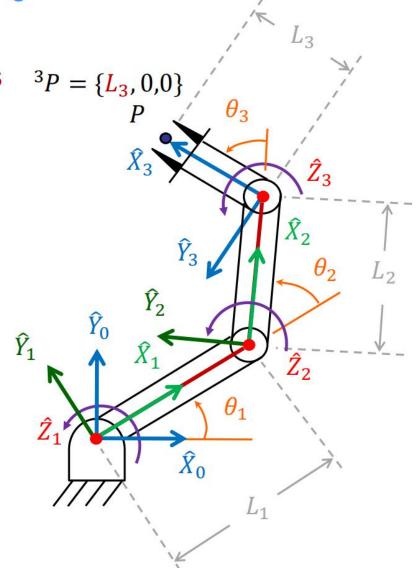
Joint axes





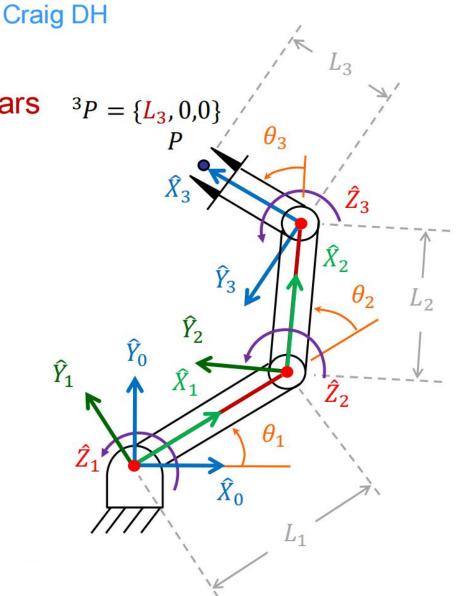
Craig DH

- Joint axes
- Common perpendiculars





- Joint axes
- Common perpendiculars
- \Box \hat{Z}_i
- $\Box \hat{X}_i$
- $\Box \hat{Y}_i$

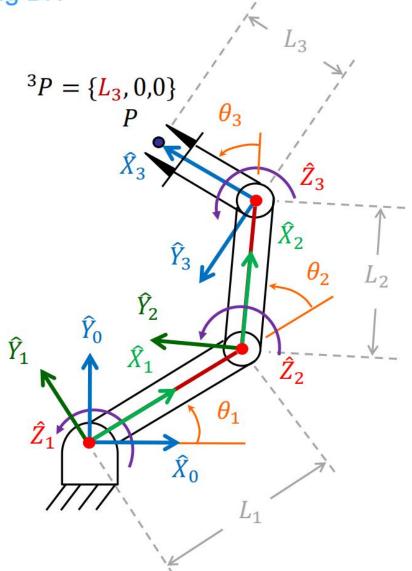




Craig DH

- Joint axes
- Common perpendiculars
- \Box \hat{Z}_i
- $\Box \hat{X}_i$
- $\Box \hat{Y}_i$
- \Box Frames $\{0\}$ and $\{n\}$

i	α_{i-1}	a_{i-1}	d_i	θ_i
1	0	0	0	θ_1
2	0	L_1	0	θ_2
3	0	L_2	0	θ_3



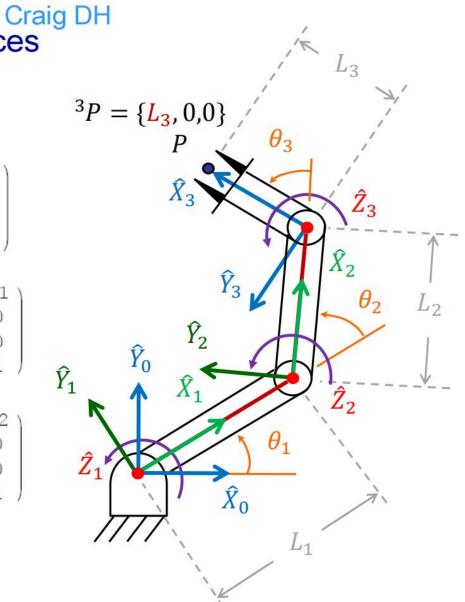


Transformation matrices

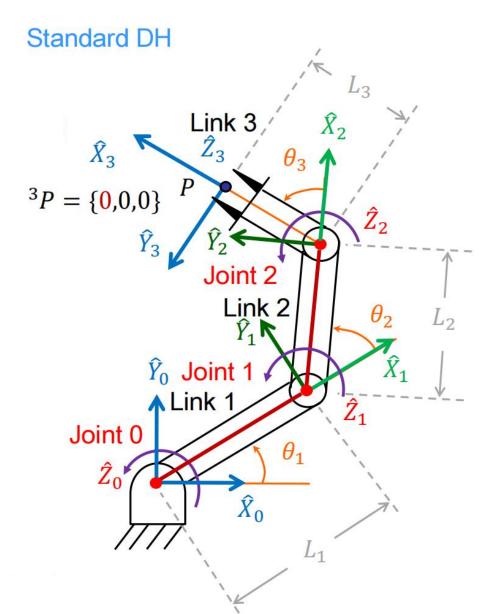
$${}^{0}_{1}T = \begin{pmatrix} \cos[t1] & -\sin[t1] & 0 & 0 \\ \sin[t1] & \cos[t1] & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{pmatrix}$$

$$\frac{1}{2}T = \begin{pmatrix} \cos[t2] & -\sin[t2] & 0 & \text{L1} \\ \sin[t2] & \cos[t2] & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{pmatrix}$$

$${27 \atop 3}T = \begin{pmatrix} \cos[t3] & -\sin[t3] & 0 & L2 \\ \sin[t3] & \cos[t3] & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{pmatrix}$$

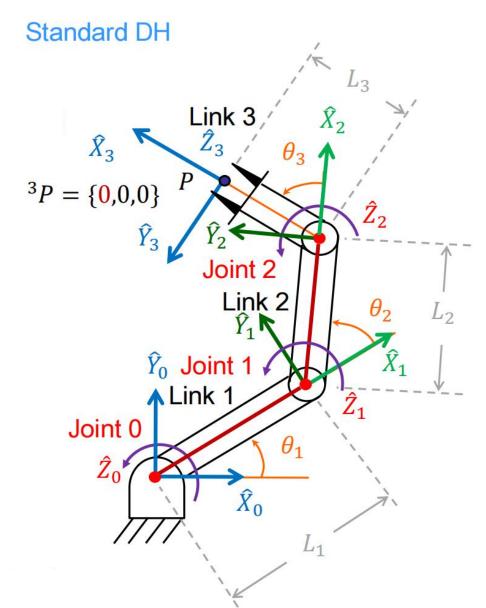






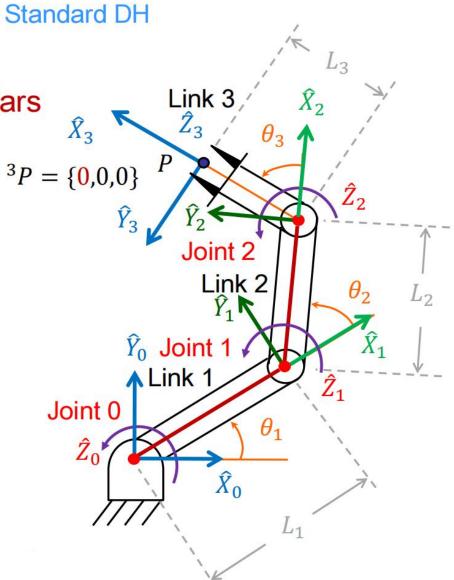


Joint axes



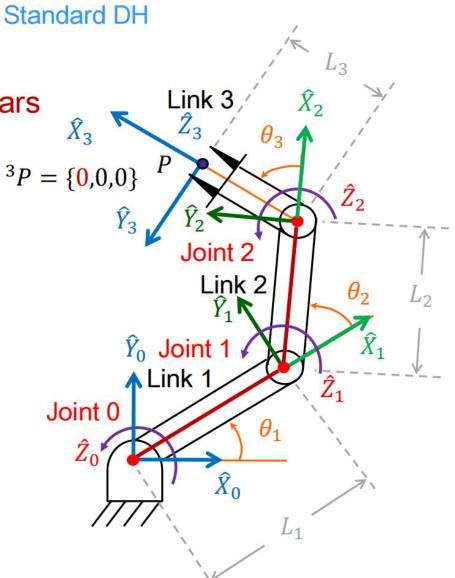


- Joint axes
- Common perpendiculars
- \Box \hat{Z}_i



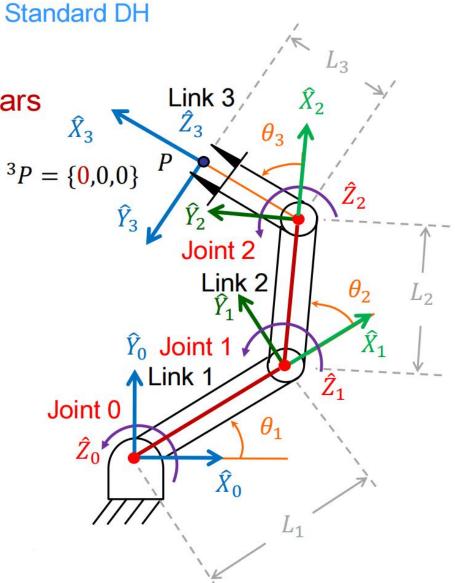


- Joint axes
- Common perpendiculars
- \Box \hat{Z}_i
- $\Box \hat{X}_i$
- \Box \hat{Y}_i





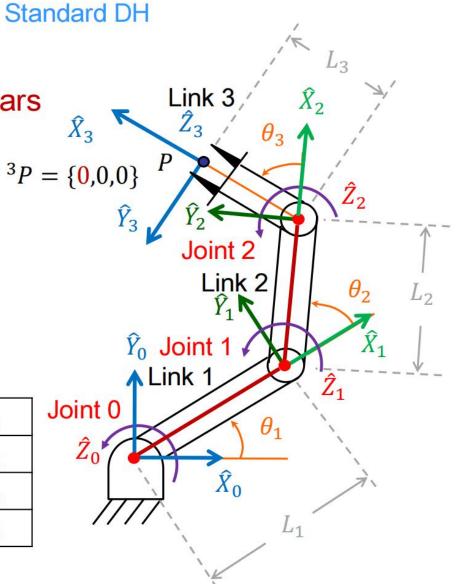
- Joint axes
- Common perpendiculars
- \Box \hat{Z}_i
- $\Box \hat{X}_i$
- \Box \hat{Y}_i
- □ Frames $\{0\}$ and $\{n\}$



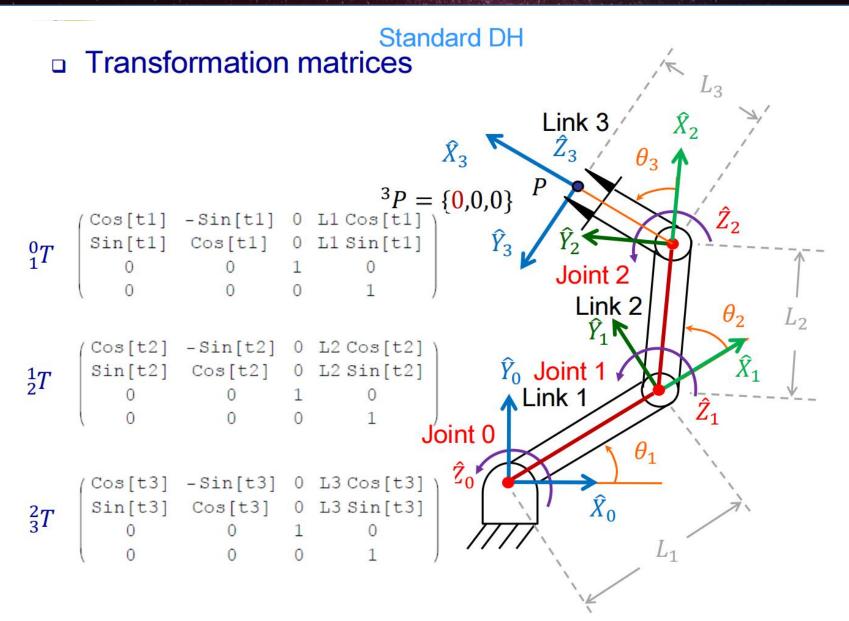


- Joint axes
- Common perpendiculars
- \Box \hat{Z}_i
- $\Box \hat{X}_i$
- \Box \hat{Y}_i
- □ Frames $\{0\}$ and $\{n\}$

i	α_i	a_i	d_i	θ_i
1	0	L_1	0	θ_1
2	0	L_2	0	θ_2
3	0	L_3	0	θ_3

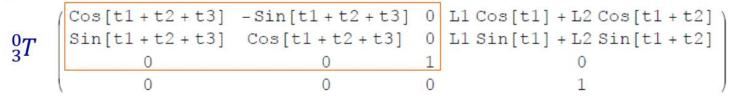








Craig



Standard

Os[t1+t2+t3] -Sin[t1+t2+t3] 0 Sin[t1+t2+t3] Cos[t1+t2+t3] 0 D 0 0 0 1



Craig

${}_{3}^{0}T.T_{\hat{X}_{3}}([L_{3},0,0])$

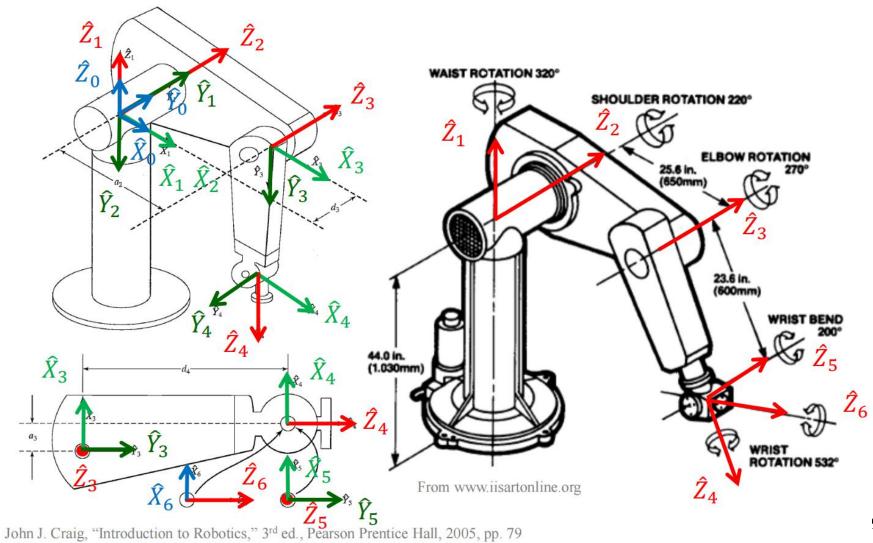
```
Cos[t1+t2+t3] -Sin[t1+t2+t3] 0 L1Cos[t1]+L2Cos[t1+t2]+L3Cos[t1+t2+t3] 0 Sin[t1+t2+t3] Cos[t1+t2+t3] 0 L1Sin[t1]+L2Sin[t1+t2]+L3Sin[t1+t2+t3] 0 0 0 1 0 0 1
```

Standard

Os[t1+t2+t3] -Sin[t1+t2+t3] 0 L1 Cos[t1] + L2 Cos[t1+t2] + L3 Cos[t1+t2+t3] Sin[t1+t2+t3] Cos[t1+t2+t3] 0 L1 Sin[t1] + L2 Sin[t1+t2] + L3 Sin[t1+t2+t3] 0 0 0 1 0 1

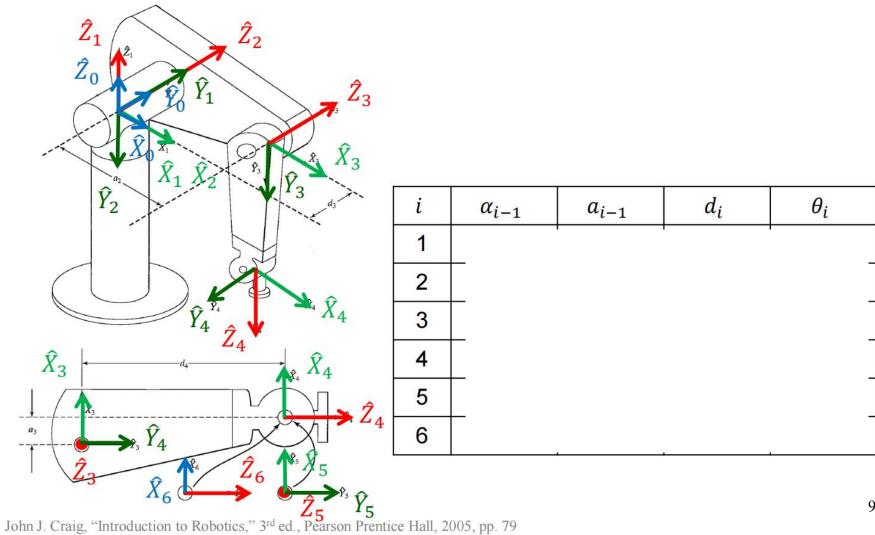


Frames (Craig)



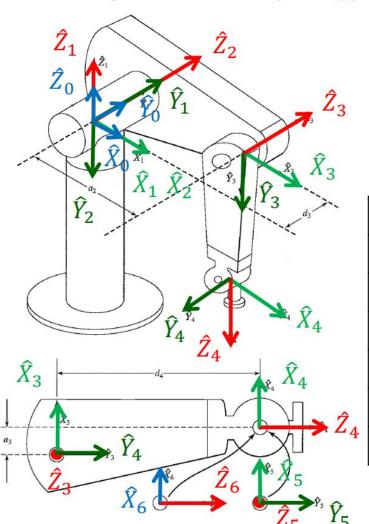


DH parameters (Craig)





DH parameters (Craig)



i	α_{i-1}	a_{i-1}	d_i	θ_i
1	o°	0	0	$ heta_1$
2	-90°	0	0	θ_2
3	0°	a_2	d_3	θ_3
4	-90°	a_3	d_4	$ heta_4$
5	90°	0	0	θ_5
6	-90°	0	0	θ_6



Transformation matrices

$${}_{1}^{0}T = \begin{bmatrix} c\theta_{1} & -s\theta_{1} & 0 & 0 \\ s\theta_{1} & c\theta_{1} & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}_{2}^{1}T = \begin{bmatrix} c\theta_{2} & -s\theta_{2} & 0 & 0\\ 0 & 0 & 1 & 0\\ -s\theta_{2} & -c\theta_{2} & 0 & 0\\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}_{3}^{2}T = \begin{bmatrix} c\theta_{3} & -s\theta_{3} & 0 & a_{2} \\ s\theta_{3} & c\theta_{3} & 0 & 0 \\ 0 & 0 & 1 & d_{3} \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}_{4}^{3}T = \begin{bmatrix} c\theta_{4} & -s\theta_{4} & 0 & a_{3} \\ 0 & 0 & 1 & d_{4} \\ -s\theta_{4} & -c\theta_{4} & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}_{5}^{4}T = \begin{bmatrix} c\theta_{5} & -s\theta_{5} & 0 & 0 \\ 0 & 0 & -1 & 0 \\ s\theta_{5} & c\theta_{5} & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}_{6}^{5}T = \begin{bmatrix} c\theta_{6} & -s\theta_{6} & 0 & 0\\ 0 & 0 & 1 & 0\\ -s\theta_{6} & -c\theta_{6} & 0 & 0\\ 0 & 0 & 0 & 1 \end{bmatrix}$$



$${}_{6}^{4}T = {}_{5}^{4}T {}_{6}^{5}T = \begin{bmatrix} c_{5}c_{6} & -c_{5}s_{6} & -s_{5} & 0 \\ s_{6} & c_{6} & 0 & 0 \\ s_{5}c_{6} & -s_{5}s_{6} & c_{5} & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$



$${}^{4}T = {}^{4}T_{6}^{5}T = \begin{bmatrix} c_{5}c_{6} & -c_{5}s_{6} & -s_{5} & 0 \\ s_{6} & c_{6} & 0 & 0 \\ s_{5}c_{6} & -s_{5}s_{6} & c_{5} & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^{3}T = {}^{3}T_{6}^{4}T = \begin{bmatrix} c_{4}c_{5}c_{6} - s_{4}s_{6} & -c_{4}c_{5}s_{6} - s_{4}c_{6} & -c_{4}s_{5} & a_{3} \\ s_{5}c_{6} & -s_{5}s_{6} & c_{5} & d_{4} \\ -s_{4}c_{5}c_{6} - c_{4}s_{6} & s_{4}c_{5}s_{6} - c_{4}c_{6} & s_{4}s_{5} & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$



$${}^{4}T = {}^{4}T_{6}^{5}T = \begin{bmatrix} c_{5}c_{6} & -c_{5}s_{6} & -s_{5} & 0 \\ s_{6} & c_{6} & 0 & 0 \\ s_{5}c_{6} & -s_{5}s_{6} & c_{5} & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^{3}T = {}^{3}T_{6}^{4}T = \begin{bmatrix} c_{4}c_{5}c_{6} - s_{4}s_{6} & -c_{4}c_{5}s_{6} - s_{4}c_{6} & -c_{4}s_{5} & a_{3} \\ s_{5}c_{6} & -s_{5}s_{6} & c_{5} & d_{4} \\ -s_{4}c_{5}c_{6} - c_{4}s_{6} & s_{4}c_{5}s_{6} - c_{4}c_{6} & s_{4}s_{5} & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}_{3}^{1}T = {}_{2}^{1}T{}_{3}^{2}T = \begin{bmatrix} c_{23} & -s_{23} & 0 & a_{2}c_{2} \\ 0 & 0 & 1 & d_{3} \\ -s_{23} & -c_{23} & 0 & -a_{2}s_{2} \\ 0 & 0 & 0 & 1 \end{bmatrix}$$



$${}_{6}^{1}T = {}_{3}^{1}T{}_{6}^{3}T = \begin{bmatrix} {}^{1}r_{11} & {}^{1}r_{12} & {}^{1}r_{13} & {}^{1}p_{x} \\ {}^{1}r_{21} & {}^{1}r_{22} & {}^{1}r_{23} & {}^{1}p_{y} \\ {}^{1}r_{31} & {}^{1}r_{32} & {}^{1}r_{33} & {}^{1}p_{z} \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}_{6}^{1}T = {}_{3}^{1}T{}_{6}^{3}T = \begin{bmatrix} {}_{1}^{1}{}_{11} & {}_{1}^{1}{}_{12} & {}_{1}^{1}{}_{13} & {}_{1}^{1}p_{x} \\ {}_{1}^{1}{}_{21} & {}_{1}^{1}{}_{22} & {}_{1}^{1}{}_{23} & {}_{1}^{1}p_{y} \\ {}_{1}^{1}{}_{31} & {}_{1}^{1}{}_{32} & {}_{1}^{1}{}_{33} & {}_{1}^{1}p_{z} \\ {}_{0} & {}_{0} & {}_{0} & {}_{1} \end{bmatrix}$$

$${}_{1}^{1}r_{11} = c_{23}[c_{4}c_{5}c_{6} - s_{4}s_{6}] - s_{23}s_{5}s_{6} \\ {}_{1}^{1}r_{21} = -s_{4}c_{5}c_{6} - c_{4}s_{6} \\ {}_{1}^{1}r_{21} = -s_{23}[c_{4}c_{5}s_{6} + s_{4}c_{6}] - c_{23}s_{5}s_{6} \\ {}_{1}^{1}r_{12} = -c_{23}[c_{4}c_{5}s_{6} + s_{4}c_{6}] + s_{23}s_{5}s_{6} \\ {}_{1}^{1}r_{22} = s_{4}c_{5}s_{6} - c_{4}c_{6} \\ {}_{1}^{1}r_{32} = s_{23}[c_{4}c_{5}s_{6} + s_{4}c_{6}] + c_{23}s_{5}s_{6} \\ {}_{1}^{1}r_{13} = -c_{23}c_{4}s_{5} - s_{23}c_{5} \\ {}_{1}^{1}r_{23} = s_{4}s_{5} \\ {}_{1}^{1}r_{23} = s_{4}s_{5} \\ {}_{1}^{1}r_{23} = s_{23}c_{4}s_{5} - c_{23}c_{5} \\ {}_{1}^{1}p_{x} = a_{2}c_{2} + a_{3}c_{23} - d_{4}s_{23} \\ {}_{1}^{1}p_{y} = d_{3} \\ {}_{1}^{1}p_{y} = d_{3} \\ {}_{1}^{1}p_{z} = -a_{3}s_{23} - a_{2}s_{2} - d_{4}c_{23}$$



$${}_{6}^{0}T = {}_{1}^{0}T {}_{6}^{1}T = \begin{bmatrix} r_{11} & r_{12} & r_{13} & p_{x} \\ r_{21} & r_{22} & r_{23} & p_{y} \\ r_{31} & r_{32} & r_{33} & p_{z} \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}_{6}^{0}T = {}_{1}^{0}T_{6}^{1}T = \begin{bmatrix} r_{11} & r_{12} & r_{13} & p_{x} \\ r_{21} & r_{22} & r_{23} & p_{y} \\ r_{31} & r_{32} & r_{33} & p_{z} \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$r_{11} = c_{1}[c_{23}(c_{4}c_{5}c_{6} - s_{4}s_{5}) - s_{23}s_{5}c_{5}] + s_{1}(s_{4}c_{5}c_{6} + c_{4}s_{6})$$

$$r_{21} = s_{1}[c_{23}(c_{4}c_{5}c_{6} - s_{4}s_{6}) - s_{23}s_{5}c_{6}] - c_{1}(s_{4}c_{5}c_{6} + c_{4}s_{6})$$

$$r_{31} = -s_{23}(c_{4}c_{5}c_{6} - s_{4}s_{6}) - c_{23}s_{5}c_{6}$$

$$r_{12} = c_{1}[c_{23}(-c_{4}c_{5}s_{6} - s_{4}c_{6}) + s_{23}s_{5}s_{6}] + s_{1}(c_{4}c_{6} - s_{4}c_{5}s_{6})$$

$$r_{22} = s_{1}[s_{23}(-c_{4}c_{5}s_{6} - s_{4}c_{6}) + s_{23}s_{5}s_{6}] - c_{1}(c_{4}c_{6} - s_{4}c_{5}s_{6})$$

$$r_{32} = -s_{23}(-c_{4}c_{5}s_{6} - s_{4}c_{6}) + c_{23}s_{5}s_{6}$$

$$r_{13} = -c_{1}(c_{23}c_{4}s_{5} + s_{23}c_{5}) - s_{1}s_{4}s_{5}$$

$$r_{23} = -s_{1}(c_{23}c_{4}s_{5} + s_{23}c_{5}) + c_{1}s_{4}s_{5}$$

$$r_{23} = -s_{1}(c_{23}c_{4}s_{5} + s_{23}c_{5}) + c_{1}s_{4}s_{5}$$

$$r_{33} = s_{23}c_{4}s_{5} - c_{23}c_{5}$$

$$p_{x} = c_{1}[a_{2}c_{2} + a_{3}c_{23} - d_{4}s_{23}] - d_{3}s_{1}$$

$$p_{y} = s_{1}[a_{2}c_{2} + a_{3}c_{23} - d_{4}s_{23}] + d_{3}c_{1}$$

$$p_{z} = -a_{3}s_{23} - a_{2}s_{2} - d_{4}c_{23}$$

